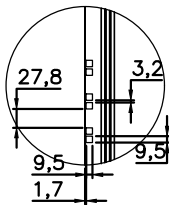
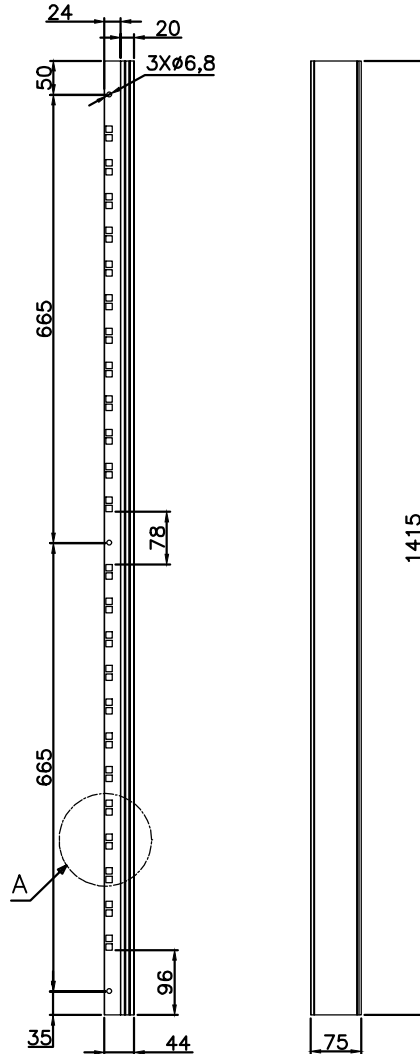


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	≈
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



Detail - A



- NOTE.
1. ALL DIMENSIONS ARE IN mm
  2. REMOVE SHARP EDGES AND BURRS

N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	GRADE No.	SYMBOL															
0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	VALUE																
														SL.No.	QTY	PART / STOCK No.			DESCRIPTION			SIZE (mm)		EXTRUSION REF, 942-50202		Wt. (Kg)		
																								MATERIAL				
																	PRODUCT		BMRCL METRO CARS									
																	REF DRG											
																	MATERIAL											
																	HEAT TREAT.											
																	SURFACE TREAT.											
																	TITLE											
																	FRAME-LH		APPD		KCS							
																			REVD									
																	CHKD		SNH									
																	DRWN		KIRAN									
																	SCALE				SHEET		Wt.					
																			OF									
														DRG No.										ALT				
														942-50252														
														BMRCL LIMITED														
														NEW FRONTIERS. NEW DREAMS														